



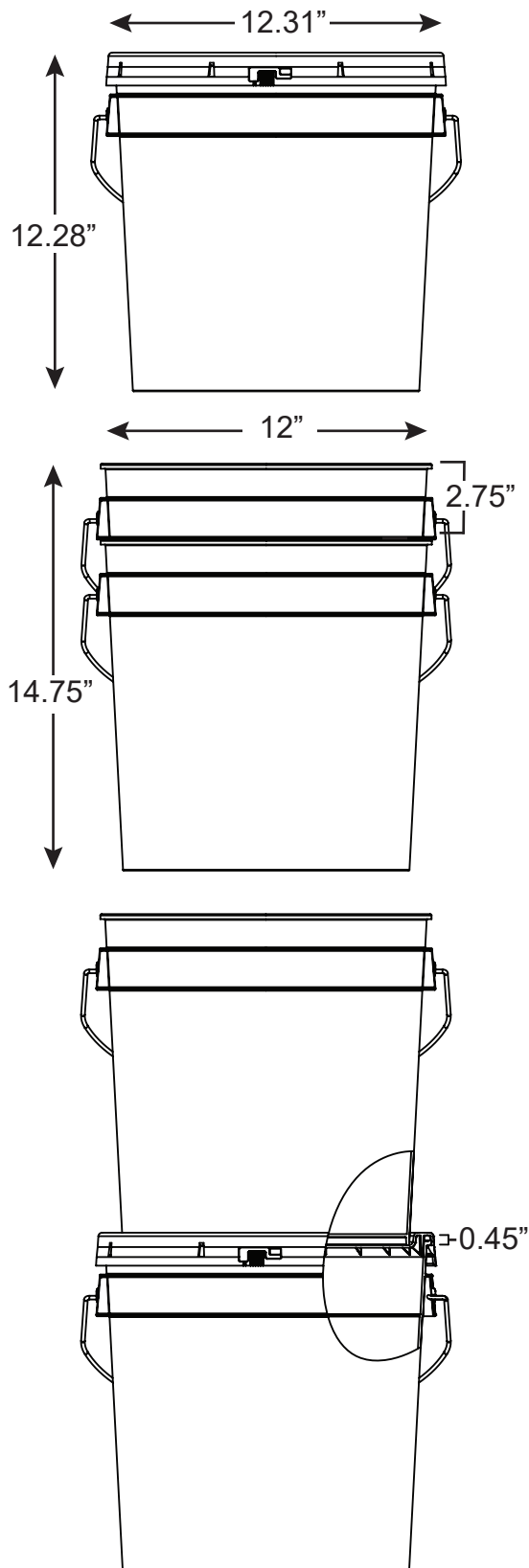
AFFORDABLE BUCKETS, L.L.C.

Where Quality Is All That Matters

425(COLOR) Wire Handle 4.25 Gallon Round

TEL: 319-647-8383
PO Box 282, Victor, IA 52347
www.affordablebuckets.com

4.25 Gallon 90 Mil Bucket
Smooth Surface Finish



Components

- Material: HDPE High Density Polyethylene
- Standard color: White (See Color List On Page 2)
- Metal handle with plastic hand grip
- Pour spouts available
- Gasket: EPDM (Ethylene Propylene Diene Monomer)

Wall Thickness	inch	cm
Bucket	.091	.231
Gasket Lid	.080	.203

Standard Weight (+/- 2%)	lb.	g
Bucket (with handle)	2.06	938
Gasket Lid (345)	0.8	363

Thermal Resistance (tested with water)

Filling from -36°F (-38°C) to 180°F (82°C)
Warehousing from -40°F (-40°C) to 102°F (39°C)

Capacities

Volume	gallons	liters
Nominal	4.25	16.09
Maximum to Overflow	4.63	17.53
Maximum with Gasket Lid	4.52	17.11

Product Density(g/cm ³)	Max Weight Filled with Lid	
	lb.	kg
0.5	18.86	8.56
0.6	22.63	10.27
0.7	26.40	11.98
0.8	30.18	13.69
0.9	33.95	15.40
1.0	37.72	17.11
1.1	41.49	18.82
1.2	45.27	20.53

Specifications given are guidelines only. Manufacturer does not guarantee exact measurements of specifications. Customer should verify specific product to be packaged.



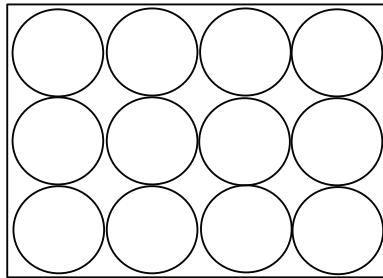
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Pallet Utilization

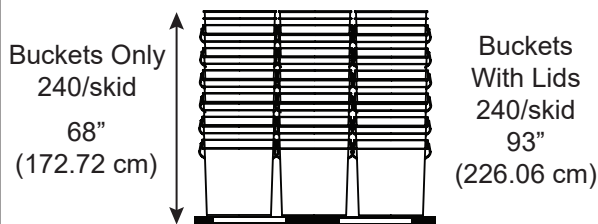


48" x 40" (122 cm x 102 cm)

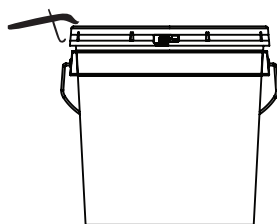
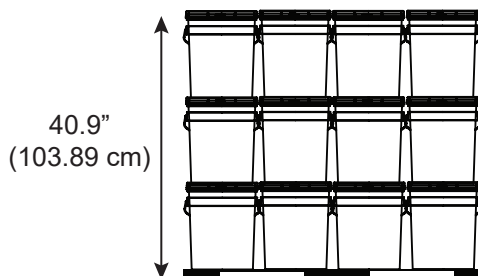
IMPORTANT

Never let buckets overlap edge of pallet.

Recommended Stacking Height



Filled Buckets

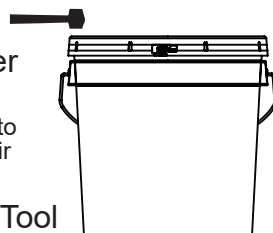


Open With
Lid Lifter

Close With
Dead Blow Hammer

Depress lid center to
force out excess air

Or Use a Closing Tool



Shipping Data

Buckets With Lids

Quantity	Dimensions*	# Skids	Weight (Lbs)
240	40 x 48 x 93	1	690
480	40 x 48 x 93	2	1380
720	40 x 48 x 93	3	2070
960	40 x 48 x 93	4	2760
1200	40 x 48 x 93	5	3450
1440	40 x 48 x 93	6	4140

*includes wooden pallet

Buckets Only

Quantity	Dimensions*	# Skids	Weight (Lbs)
240	40 x 48 x 68	1	468
480	40 x 48 x 68	2	990
720	40 x 48 x 68	3	1485
960	40 x 48 x 68	4	1980
1200	40 x 48 x 68	5	2475
1440	40 x 48 x 68	6	2970

*includes wooden pallet

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Available Colors 425(COLOR)

Blem (BLEM)
Natural (NAT)

White (WHT)